

塑美达™ STN 199 X 155673 B

Polypropylene (PP)
Cellulose Fiber
30% Renewable Resource Content* Post-Consumer Recycled Content
Preliminary Datasheet

General 常规

Material Status 材料状况	• Commercial: Active	
Availability	有效性	• CHINA
Primary Additive 主添加剂		

Uses 用途	• Automotive Electronics • 汽车电子	• Industrial Applications 工业用途
	• Automotive Under the Hood • 汽车引擎盖室	• Machine/Mechanical Parts 机器零件
	• Cell Phones 手机	• Metal Replacement 金属替代
	• Electrical/Electronic Applications 电子/电器应用	• Power/Other Tools 动力/其他工具
	• General Purpose 通用	• Thick-walled Parts • 厚壁零件
	• Housings 住宅	• Valves/Valve Parts • 阀门/阀门零件
		• Gear/Sliding parts • 齿轮/滑动件
		• Connector • 连接器/接插件

RoHS Compliance RoHS标准	• RoHS Compliant 符合		
Appearance外观	• Black黑色	• Natural Color自然色	
Forms形态	• Pellets颗粒		
Processing Method加工方式	• Injection Molding 注塑		

Physical物理性能	Dry干态	Conditioned	Unit	Test method标准
Density 密度/ Specific Gravity比重				
--	1.05	--		ASTM D792
--	1.05	--	g/cm ³	ISO 1183/A
Molding Shrinkage成型收缩率				ASTM D955
Flow流动方向	0.20 - 0.80	--	%	
Across Flow垂直流动方向		--	%	
Water Absorption 吸水率 ¹ (24 hr, 23°C)		--	%	ASTM D570
Mechanical机械性能	Dry	Conditioned	Unit	Test method
Tensile Modulus拉伸模量	3395		MPa	ASTM D638
Tensile Strength (Break)拉伸强度（断裂）	33		MPa	ASTM D638
Tensile Elongation (Break)拉伸断裂伸长率	3.0		%	ASTM D638
Flexural Strength弯曲强度	61		MPa	ASTM D790
Flexural Modulus弯曲模量	3395		MPa	ASTM D790
Impact冲击性能	Dry	Conditioned	Unit	Test method
Notched Izod Impact缺口冲击强度	42		J/m	ASTM D256
Unnotched Izod Impact无缺口冲击强度	320		J/m	ASTM D256
Thermal热性能	Dry	Conditioned	Unit	Test method
Deflection Temperature Under Load				
0.45 MPa, Annealed, 3.18 mm			°C	ASTM D648
1.82 MPa, Annealed, 3.18 mm			°C	ASTM D648
Flame Rating ² (1.6 mm)防火				UL 94
Electrical电性能	Dry	Conditioned	Unit	Test method
Volume Resistivity体积电阻			ohm.cm	ASTM D 257
Surface Resistivity表面电阻			ohm.cm	ASTM D 257
Dielectric strength介电强度			kV/mm	ASTM D149
Dielectric constant介电常数			(1 MHz)	ASTM D150
Dielectric loss介电损耗			(1 MHz)	ASTM D150
Injection注塑工艺	Dry Unit			
Drying Temperature干燥温度	79 °C			
Drying Time干燥时间	4 hrs			
Suggested Max Moisture建议最大含水率				
Processing (Melt) Temp熔体温度	171 - 204 °C			
Mold temperature 模具温度	32 - 66 °C			
Injection pressure注塑压力	65 - 100 MPa			

This information is intended to be used only as a guideline for designers and processors of modified thermoplastics. Because design and processing is complex, a set solution will not solve all problems. Observation on a "trial and error" basis may be required to achieve desired results. Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.